



More than 36,000 people in Minnesota's forest products industry make paper for books, magazines, brochures, computer printers and more. We make lumber, siding panels and engineered wood products for building homes, including oriented strand board. We also make industrial packaging for many commercial applications.

MINNESOTA'S \$8.6 BILLION INDUSTRY.

MFI Forest Product Statistics—2008 Summary

Number of Employees

Pulp, Paper, Board	4,145
Converted Paper Products	8,288
Lumber and Wood Products	12,157
Wooden Furniture and Fixtures	9,121
Logging	2,500

Total Employees in Minnesota 36,211

Wages Paid to Forest Industry Employees

Pulp, Paper, Board Plants	\$294,588,219
Total Wages Paid (All)	\$1.674 billion

Value of Forest Products

Pulp and Paper	\$2,066,460,520
Board	132,938,211
Trusses, Veneer, Other Reconstituted Wood Products	357,057,442
Sawmills (Lumber, Post, Poles, Pilings)	57,520,241
Wood Preservation	86,826,153
Pulpwood Shipped Out of State	3,750,000
Fuelwood	20,000,000
Christmas Trees	30,000,000
Mill By-Products	12,398,763
Converted Paper Products	2,588,074,245
Wooden Furniture and Fixtures	1,274,293,916
Pallets, Containers, Millwork, Other Misc. Wood Products	1,981,762,110

Total \$8,611,081,601

ABOUT MFI

Minnesota Forest Industries (MFI) is an association representing the state's forest products companies. MFI members encourage conservation, proper forest management and industry development that foster sound environmental stewardship, multiple use of timber lands and sustainable, long-term timber supply.

For additional information, please log on to minnesotaforests.com.

MFI Members

Boise Paper

International Falls
Products: Office papers, label and release papers, basesheets, business and specialty printing grades.
(218) 285-5312
www.boiseinc.com

Hedstrom Lumber Company

Grand Marais
Products: Hardwood and softwood lumber, specialty pattern work.
(218) 387-2050
www.hedstromlumber.com

NewPage Corporation

Duluth
Products: Uncoated, lightweight supercalendered magazine and publication papers.
(218) 628-5100
www.newpagecorp.com

Norbord Minnesota

Solway
Products: Oriented strand board (OSB)
(218) 751-2023
www.norbord.com

Potlatch Land and Lumber

Bemidji and Cloquet, MN; Minocqua, WI; Gwinn, MI
Products: Lumber, forest products, hunting leases and real estate.
(218) 879-0427
www.potlatchcorp.com

Sappi Fine Paper North America

Cloquet
Products: Coated freesheet fine printing and publication paper; market pulp.
(218) 879-2300
www.sappi.com

UPM, Blandin Paper Mill

Grand Rapids
Products: Lightweight coated publication papers.
(218) 327-6644
www.upm-kymmene.com

Verso Paper, Sartell Mill

Sartell
Products: Coated and uncoated publication papers.
(320) 240-7500
www.versopaper.com



MINNESOTA FOREST FACTS ECONOMY



MINNESOTA FOREST INDUSTRIES

903 Medical Arts Building
324 West Superior Street, Duluth, Minnesota 55802
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Printed on paper made in Minnesota.

MINNESOTA JOBS



MINNESOTA FOREST INDUSTRIES



MINNESOTA FORESTS STRENGTHEN OUR ECONOMY STATEWIDE.

When you think about Minnesota's forests, what's the first place that comes to mind? Most people picture northern Minnesota with its vast acres of pine, aspen, basswood, oak and maple.

But Minnesota's forests exist far beyond the northern areas. It's the same with Minnesota's forest interests. They also extend well beyond the expected. From Aitkin to Zumbro Falls, nearly 300 Minnesota cities are home to businesses from which the forest products industry purchases goods and services. See if your hometown is one of them.

FORESTRY DRIVES OUR ECONOMY.

The primary forest products industry is vital to Minnesota's economy and forest health. The industry is especially important to rural Minnesota, where highly paid jobs are important to local economies. A healthy forest industry is also critical to managing our state's forests because forest management is conducted mainly through commercial timber harvest. In addition, commercial harvest helps landowners and managers accomplish important wildlife habitat management and provides recreational opportunities.

Aitkin	Cannon Falls	Fort Ripley	Loman	Palisade	Spring Lake
Akeley	Canyon	Gheen	Long Lake	Park Rapids	Squaw Lake
Albert Lea	Carlton	Gilbert	Longville	Pelican Rapids	Stacy
Albion	Cass Lake	Glenwood	Lutsen	Pequot Lakes	Stanchfield
Alexandria	Center City	Golden Valley	Mahtowa	Pierz	Staples
Amboy	Centerville	Goodland	Makinen	Pillager	Stewartville
Andover	Champlin	Grand Marais	Mankato	Pine City	Stillwater
Angle Inlet	Chanassen	Grand Portage	Maple Grove	Pine River	Sturgeon Lake
Angora	Chaska	Grand Rapids	Maple Lake	Pinewood	Swan River
Anoka	Chisholm	Granite Falls	Maple Plain	Plainview	Swanville
Apple Valley	Circle Pines	Grygla	Maplewood	Plymouth	Tamarack
Arden Hills	Clear Lake	Gully	Marcell	Princeton	Tenstrike
Askov	Cloquet	Hackensack	Marshall	Prior Lake	Thief River Falls
Aurora	Cohasset	Ham Lake	Max	Proctor	Tofte
Avon	Coleraine	Hamel	McGrath	Puposky	Togo
Babbitt	Cook	Hastings	McGregor	Randall	Toivola
Backus	Cosmos	Hermantown	Meadowlands	Ranier	Tower
Bagley	Cottage Grove	Hibbing	Medina	Ray	Twig
Barnum	Cotton	Hill City	Menahga	Red Wing	Two Harbors
Battle Lake	Cromwell	Hinckley	Mendota Heights	Redby	Vadnais Heights
Baudette	Crosby	Hines	Milaca	Remer	Verndale
Baxter	Crosslake	Hopkins	Minneapolis	Rice	Virginia
Beaver Bay	Culver	Hovland	Minnertonka	Rochert	Wabasha
Becker	Dayton	Hugo	Mizpah	Rochester	Waconia
Bemidji	Deer River	Hutchinson	Moorhead	Rogers	Wadena
Beroun	Deerwood	International Falls	Moose Lake	Roosevelt	Wahkon
Big Falls	Dent	Inver Grove	Mora	Rosemount	Waite Park
Big Lake	Detroit Lakes	Heights	Morris	Roseville	Walker
Bigfork	Dodge Center	Iron	Motley	Saginaw	Wannaska
Birchdale	Duluth	Ironton	Mounds View	St. Cloud	Warren
Biwabik	Eagan	Isabella	Mountain Iron	St. Louis Park	Warroad
Blackduck	East Gull Lake	Isle	Nashwauk	St. Paul	Waskish
Blaine	Eden Prairie	Keewatin	Nett Lake	St. Peter	Waubun
Blooming Prairie	Edina	Kelliher	New Brighton	Sandstone	Wayzata
Bloomington	Effie	Kettle River	New Hope	Sargeant	White Bear Lake
Bovey	Elk River	Lake City	New London	Sauk Centre	Williams
Braham	Ely	Lake George	New Prague	Sauk Rapids	Willmar
Brainerd	Embarrass	Lake Itasca	New Ulm	Savage	Willow River
Brimson	Emily	Lake Kabetogama	Nisswa	Schroeder	Winona
Britt	Esko	Lanesboro	North Oaks	Sebeka	Winton
Brooklyn Park	Eveleth	Laporte	Northfield	Shakopee	Woodbury
Brookston	Excelsior	Le Sueur	Northome	Shevlin	Wrenshall
Bruno	Faribault	Leonard	Oakdale	Shoreview	Zumbro Falls
Buffalo	Fergus Falls	Lino Lakes	Ogilvie	Side Lake	
Buhl	Finland	Litchfield	Onamia	Silver Bay	
Burnsville	Floodwood	Little Canada	Orr	Solway	
Buyck	Forest Lake	Little Falls	Osseo	Spicer	
Cambridge	Fridley	Littlefork	Owatonna	Spring Grove	